

### SYLLABUS

<b>Code/Name</b>	MCE 306/ Manufacturing Processes II
<b>Type</b>	Required
<b>Credit/ECTS</b>	3/5
<b>Hour per Week</b>	4 (4+0+0)
<b>Level/Year</b>	Undergraduate/3
<b>Semester</b>	Spring
<b>Classroom</b>	D204
<b>Content</b>	Metal working, hot working and cold working processes. Principles of metal casting. Welding and joining processes. Bulk deformation processes. Sheet-metal working processes. Forging, extrusion, drawing, and rolling. Chip removal processes. Non-traditional machining processes. Manufacturing systems and automation. Machine shop practices.
<b>Prerequisites</b>	
<b>Textbooks</b>	<p><i>Primary</i></p> <ul style="list-style-type: none"> <li>- Groover, M., Fundamentals of Modern Manufacturing: Materials, processes, and systems, John Wiley, 1999</li> </ul> <p><i>Supplementary</i></p> <ul style="list-style-type: none"> <li>- S. Kalpakjian and S.R. Schmid, Manufacturing Processes for Engineering Materials, Prentice Hall, 2008.</li> </ul>
<b>Objectives</b>	<ol style="list-style-type: none"> <li>1. Recognize, understand and develop working knowledge of broad range of manufacturing processes that are used in the industry.</li> <li>2. To compare the existing technologies used in casting, shaping, forming, property enhancing, joining and assembly process.</li> <li>3. To apply the limitations and advantages of different manufacturing processes with an economic point of view to the industry.</li> <li>4. To learn how component can be manufactured in sustainable manner and learn about the environmental hazards of different manufacturing processes.</li> </ol>
<b>Course Outcomes</b>	<p>In this course you will be able to:</p> <p>CO1 Apply appropriate manufacturing processes for a product and determine its parameters</p> <p>CO2 Analyze process dynamics and performance of different manufacturing processes.</p>

#### Weekly Schedule of Topics

W	Topic
1-3	Rubber Processing Technology, Mechanical Assembly
4-6	Composites and Shaping Processes for Polymer Matrix Composites
7-8	Powder Metallurgy
9-10	Fundamentals of Welding
11-13	Welding Processes
14	Brazing-Soldering-and-Adhesive-bonding

#### Contribution to Program Outcomes\*

	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11
CO1	3	3	3	1	3	1	2	2	0	3	2
CO2	3	3	3	1	3	1	2	2	0	3	3

\* Contribution Level | 0: None | 1: Very Low | 2: Low | 3: Medium | 4: High | 5: Very High

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<b>Special Conditions</b>	<ul style="list-style-type: none"><li>• Students work in groups for presentation and assignment.</li><li>• The consequence of violation of the attendance rule is to receive a grade of <b>NA</b>.</li></ul>								
<b>Requirements</b>	Basic knowledge of a dynamic analysis software								
<b>Evaluation</b>	<table><tr><td>Midterm Exam</td><td>25%</td></tr><tr><td>Quizzes</td><td>25%</td></tr><tr><td>Final Exam</td><td>50%</td></tr><tr><td>Total</td><td>100%</td></tr></table>	Midterm Exam	25%	Quizzes	25%	Final Exam	50%	Total	100%
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Final Exam	50%								
Total	100%								
<b>Course Policy</b>	<ol style="list-style-type: none"><li>1. You must attend at least 70% of the sessions including add-drop period.</li><li>2. Be in the class on time.</li><li>3. English should always be used to communicate with one another.</li><li>4. Mobile phone should be switched off and put away during the class.</li><li>5. You cannot talk to your friends during class no matter what the subject is.</li></ol>								
<b>Cheating &amp; Plagiarism</b>	<ul style="list-style-type: none"><li>• Copying or letting someone to copy your work on exams, assignments, or reports is cheating.</li><li>• Cutting and pasting text, figures and tables from the web sources or any other electronic source is plagiarism.</li><li>• The consequence of academic dishonesty is to receive a grade of <b>F</b> for the course.</li></ul>								

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<b>Instructor</b>			
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Room	233	Office Hours	

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Prepared by Bertan Beylergil